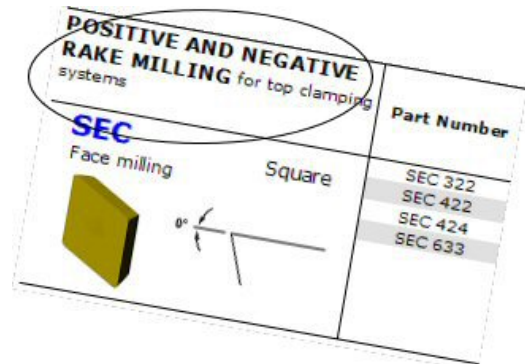


How to choose your milling, drilling, or boring tool...

1 Select the fastening system...

Lock pin, clamp-style, or screw-on fastening system.



2 Select the style of insert ...

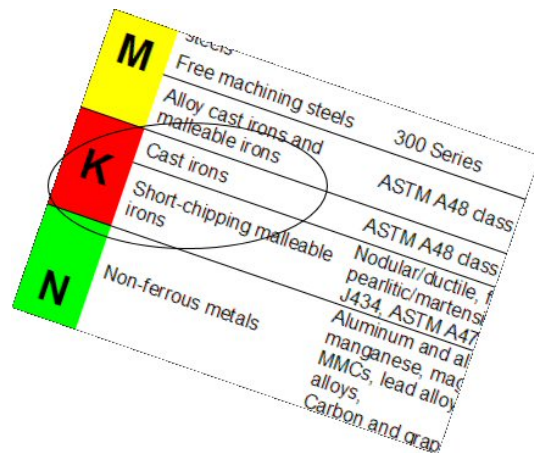
Inserts for automotive milling, face milling, rough milling, end milling...

3 Define the material to be machined...

Define the material according to the ISO classification system.

- ISO P** – Carbon and alloy steels
- ISO M** – Stainless steels
- ISO K** – Cast irons
- ISO N** – Non ferrous metals
- ISO S** – High temperature alloys
- ISO H** – Hard materials

See our Workpiece Material Classification Chart on pages 4-5 for details.



4 Select a grade...

Using the grade selection information on pages 7-9, choose the grade best suited for the type of application and material being machined that is available for the style of insert chosen.